

Contact us if you have any issues or questions

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Installation Instructions
YAMAHA SUPERJET 2007-2020
XL WEDGE REAR SPONSONS

PW-03-275

ProWatercraftRacing.com



INSTALLATION VIDEO

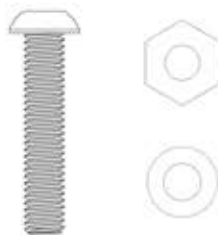


Tools Needed:

Drill
13/64" Drill Bit
10mm wrench
4mm allen socket
Socket wrench
Caulk Gun, Silicone*

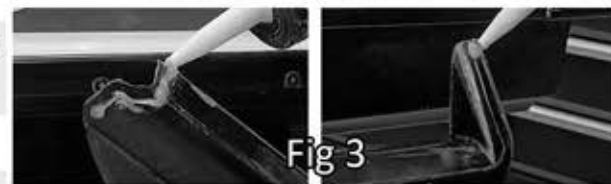
Parts Included:

x2 Rear Sponsons (L&R)
x10 Rounded Head Screws
x10 Washers
x2 Locknuts



READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

- 1 Remove the two bolts (#1, #2) connecting the rear corner bumper and side rail and remove the middle corner bumper bolt (#3). Clean the area where the sponson will mount. **Fig 1**
- 2 Test fit the sponson into the bond flange. You may need to modify the sponson if you have any rivets or bolts interfering.
- 3 While holding the sponson inside the bond flange, drill through the #2 hole and into the sponson using the 13/64" drill bit. Drill deep enough for the provided screw to fit. **Fig 2**
- 4 Insert the first screw with washer into the hole drilled and tighten until snug. Do not overtighten.
- 5 Repeat the drilling and installing the screw into the #1 hole in Step 1.
- 6 Remove a fastener that holds the bumper on and continue to drill and install another screw.
- 7 At the front on the sponson we require that you install a screw 1" back from the front edge. Drill through the bumper, bond flange, and sponson for this screw hole.
- 8 Install the screw with a washer through the bumper, bond flange, and sponson with the Nyloc nut on the backside.
- 9 Repeat the drilling and screwing step for the #3 rear bolt in Step 1.
- 10 Repeat Steps 1 - 11 on the other side.
- 11 Remove the sponson and apply silicone to the front edge, bolt holts, and rear tip. **Fig 3**
- 12 Reinstall sponsons with all the bolts tightened until snug. Remove all excess silicone.



* Use of any other adhesive besides ProWatercraft's approved silicone will void the warranty. Use IS808 silicone adhesive.