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Installation Instructions
KAWASAKI 440/550 XL
HULL EXTENSIONS

PW-01-705

Our installation video is not yet available.



Tools Needed:

Drill
11/64" Drill Bit
Screw Bit
Hammer
Chisel
Rags , Silicone*

Parts Included:

XL Hull Extensions
(7) 1 1/4" Screws

READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

- 1 Remove the old hull caps with the hammer and chisel by hitting them off evenly along the caps' seam edge. **FIG 1**
Notes: Using a heat gun helps soften the glue and makes the job much easier.
- 2 Clean off all glue and debris from the hull.
- 3 Pre-fit the hull extensions to make sure they sit in place and are true with the hull. Tape will help hold them in place.
- 4 Pre-drill the mounting holes with the 11/64" drill bit.
- 5 Remove the hull extensions and clean the hull again.
- 6 Apply a silicone bead along the edge and bolt holes of the hull extensions. Fill the holes in the hull with silicone as well.
- 7 Place extensions onto the hull and screw into place. **FIG 2**
Warning: The screws may pull the hull extension out of alignment. The extension should be flush with the hull.
- 8 Clean off any excess silicone from the hull and extensions. Allow 24 hours for the silicone to fully cure.

* Silicone comes in many forms that will not work. Only use silicone adhesive.

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FIG 1



FIG 2

