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Installation Instructions SEADOO HX REAR SPONSONS

PW-04HX-200



QR Code takes you to the install video.

We highly recommend you watch the video before starting install.



Tools Needed:

Screwdriver / Ratchet
Razor Knife
Rags , Silicone
Drill
9/64" Drill bit

Parts Included:

Rear Sponson Set
10 Screws

READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

Please read these instructions completely before attempting to install.

You can bend the bumpers to access the screw locations for the sponsons but ProWatercraft is not responsible for any damage done by doing so. Removing the rivets from the bumpers gives more access to these screws but can be difficult to remove.

- 1 Remove the two small screws from the top side of the rear OEM corner bumpers.
- 2 You can now access the sponson bolts under the bumpers by removing the rivets on the side or bending the top of the bumpers up.
- 3 Remove the current sponson bolts and sponsons. FIG 1
- 4 Using the razor knife, you will cut the entire bottom lip off of the corner bumpers to allow for the PWR sponsons to fit. FIG 2

We recommend to apply silicone to the top of the sponsons where it mounts into the bond flange.

- 5 Slide the sponsons into place and install using the stock holes in the bond flange as guides. These PWR sponsons are pre-drilled in these locations.
Note: If you strip out one of the holes, drill a new location 1 cm away with a 9/64" drill bit.

Clean off any excess silicone from the hull and wipe the sponsons clean.

- 6 Reinstall the two small screws on the top side of the bumper. (And rivets if you removed them)

Allow for the silicone to dry for 24 hours.

If the OEM bumpers become deformed from bending, they should return to their original shape within 24 hrs.



FIG 1



FIG 2