

Contact us if you have any issues or questions

[Sales@ProWatercraftRacing.com](mailto:Sales@ProWatercraftRacing.com) or  
928-255-0230



Installation Instructions  
Pump Stuffer

PW-###-620



QR Code takes you directly to the Install Video.

*We highly recommend that you watch the Install Video before starting this install.*



Supplied with Kit:

1 - Pump Stuffer for your watercraft

ProWatercraftRacing.com

**READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION**

**Warning: Use of any other adhesive besides ProWatercraft's approved silicone will void the warranty. Use IS808 silicone.**

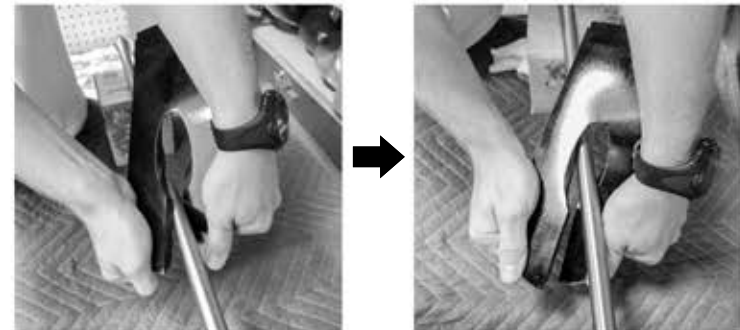
We recommend safely flipping your ski over or leaning it on it's side.

- 1 Remove your intake grate.
- 2 Clean your intake tunnel thoroughly to remove dirt, etc.
- 3 Silicone the edges of the intake pump stuffer on the helmet side. Don't be afraid to add more than you need.
- 4 If you do not have your pump assembly removed, pull apart the stuffer along the cut line. One side is slipped under the driveshaft while the other is pulled over the top.

If your pump assembly is removed, slide the stuffer down the driveshaft. The siliconed side should facing towards the hull and the stuffer is parallel to the intake tunnel.

- 5 Seat the stuffer to the hull so the driveshaft is not rubbing. (Fig. 2)
- 6 Wipe around the edges to smooth out the silicone and clean up any excess silicone. Clean off the face of the stuffer as well.
- 7 Wait 24 hours for the silicone to dry before your first ride.

**Figure 1**



**Figure 2**



**Note:** Like most bolt on parts, you need to check the seal on your pump stuffer every season. Removal and re-installation may be necessary.