

Contact us if you have any issues or questions

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Installation Instructions
XL Rear Sponsons

PW-SP-200XL

Installation video
is coming soon.



Supplied with kit:

- 1 set - XL Rear Sponsons
- 8 - Flathead bolts
- 8 - washers
- 8 - nylon lock nuts

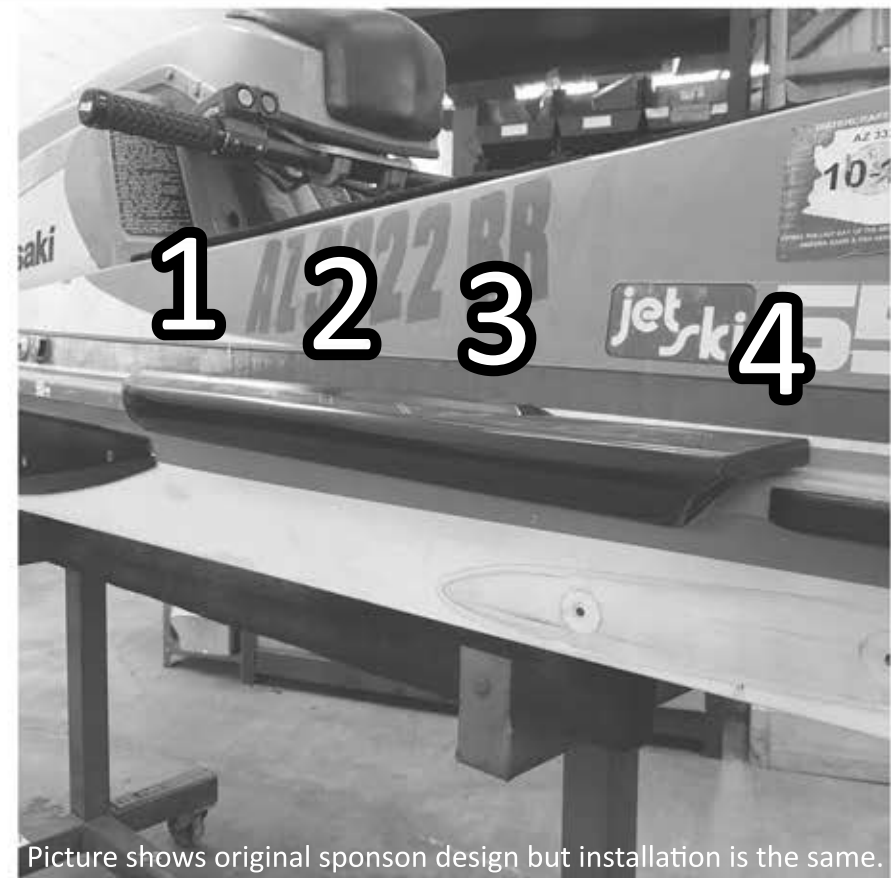
Tools Needed:

- Marker
- Drill
- 1/4" Drill bit
- IS808 Silicone
(Highly Recommended)

READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

- 1 Take one sponson and place onto of the bond flange.
Mounting locations:
 - A) Mount the rear of the sponson flush with the back of the tray.
(Recommended)
 - B) Have corner bumpers? Mount the sponson in front of those.
 - C) Have HIN tags? Relocate the tags to keep the warranty or modify the sponson to fit around them.
- 2 Mark the bond flange through the four holes in the sponson.
- 3 Drill those marked areas as straight as possible with a 1/4" drill bit.
- 4 Apply silicone to all mating surfaces. (Highly Recommended)
- 5 Align the sponson to the holes you drilled and slide the flathead bolt through the sponson and bond flange. Now under the bond flange, slide a washer over the bolt and next tighten the lock nut overtop.
We recommend using Loctite on all your bolts.
- 6 Repeat this process for the other side.
- 7 Wipe off excess silicone from the deck and sponson.

Check your bolts after the first ride! Re-tighten if necessary.



Picture shows original sponson design but installation is the same.