

Contact ProWatercraft Racing  
if you have any issues or  
questions  
(928) 680-6660



Installation Instructions  
Generic Fits Most Ski's with 1.25" bond flange  
**Performance Rubber Bumper Kit**  
**PW-RB-500**

ProWatercraftRacing.com



QR Code takes  
you directly to the  
Install Video.

**We highly recommend  
that you watch the  
Install Video before  
starting this install.**



Supplied with Kit:  
16 feet of Self Adhesive  
Rubber Bumper

**READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION**

- 1 Remove stock bumpers.
- 2 You will need to drill out the rivets that hold the stock bumper on. Don't forget to also remove the front bumper.
- 3 Once you have the bumper off, make sure all the parts of the rivets are removed from the holes.
- 4 Use epoxy or bondo to fill the rivet holes, making sure you wipe off excess epoxy on both the outside and inside of the bond flange. Fig. 1.
- 5 Thoroughly clean the area where your new bumpers will be placed. Use a non-silicone based cleaner.
- 6 Start about ½ inch past the first hole where the front bumper fits. Fig. 2. Peel back the adhesive backing on your new ProWatercraft Racing Performance Rubber Bumpers. Press the rubber bumpers firmly to the ski.
- 7 Once you have your new ProWatercraft Racing Performance Bumpers in place, press down on the bumpers to make sure the adhesive is firmly stuck to the bond flange.
- 8 Before you reattach the front bumper, file or sand the beveled area that was slid under the old style bumper. Fig. 3.
- 9 Use Rivets or a 6mm bolt to reattach the front bumper. Fig. 4.

Installation shown on SXR Ski

